

Invoice No. 1067
Date: 28.10.11
To:

- 1 Carry out full check over, including compression check and take for road test. Do report and discuss with SK.
- 2 Box up front discs and hubs for machinist for grinding. Make good check straps, grease up, match up and order brake pads, check weep from master cylinders.
- 3 Check/top up gearbox and diff oils, adjust linkage to give carb full throttle. Attempt to tighten o/s/r hub, lubricate springs and do drgs for new locking washers.
- 4 Remove front number plate, make good connections to n/s/r sidelight. Check dash lights and check all hoses. Find and connect heater fan, fan noisy, disconnect and make safe, check oil and water.
- 5 Enlarge hole in floor for clutch pedal, made pedal stop at bottom pivot and adjust, take for long road test and recheck clutch. Fit pads and lock wire callipers clean discs and build up re-grease front bearing and fit to disks, clean up rights assemble all, fettle rear up right pin.
- 6 Build 4 x new wheels and tyres. Fit half shafts, fit rear shocks and fit o/s/r brake calliper. Fit top hub pins (rear) bleed brakes, refit wheels and take for short road test to settle suspension.
- 7 Put some air in shocks and test, strip chrome and trim from exterior for painters, remove seats and rear firewall.
- 8 Drain and remove fuel tank, refit wheels and move car outside. Inspect body and remove paint ready for welder.
- 9 Collect prop shaft, make plates for roll cage holes. Remove boot seal, scuttle vents, battery and grills, clean with TFR.
- 10 Load car into trailer and deliver to painters. Collect car when ready.
- 11 Make template for number plate, get car on stands and remove wheel, fit screen heater vents and grab handle. Fit n/s/r lamp, fit and polish rear bumpers.
- 12 Fit boot lock and number plate lamp. Chase threads on all tonneau nipple holes with tap and fit nipples. Test fit fuel tank and make new filler neck rubber.
- 13 Refit headlamps, find new speed clips. Refit front indicators and indicator shield panel and fit side label to o/s. Locate and grind/re-drill n/s holes for label which had been filled in.

- 14 Remove windscreen stickers and polish front bumpers, fit and paint front bumper brackets, fit and paint side grill bolts black, fit side grill and remove bootlid.
- 15 Drop off number plate. Remove tank, check rear spring bolts and lubricate springs, final fit fuel tank and cap, fit rear firewall and glue in all carpet.
- 16 Fit door check strap and o/s pull cord, fit side screen guides, clean up threads on front bumper bolts, fit new grommets and fit bumpers.
- 17 Fit n/s/f wing gill and fit new rear view mirror. Order parts, get chrome wheels down and fit, move outside and on stands, remove wheels and clean under arches.
- 18 Clean suspension and paint wheel arches, clean and fit grill. Secure front light wiring, fit and wire in new lights. Move car inside and swap chrome wheels for new black ones.
- 19 Fit seats, sand and touch in exhaust tail pipe. Take car outside, jack up and remove wheels.
- 20 WD40 wheel arches, clean brakes, copper slip in hubs, refit wheels. Polish ally panels on engine bay, fit front rad panel.
- 21 Remove hose, clean wheel arches, re-spray where necessary. Repair, re-glue rubber to o/s/f inner wheel arch, clean out, dust and wipe out boot.
- 22 Fit boot and bonnet seals, polish and fit bonnet latches. Mask off and paint boot interior, begin cleaning alloy in engine bay.
- 23 Collect number plate, polish windscreen hole surrounds, fit and clean windscreen, continue polishing engine bay.
- 24 Paint overspray on boot hinge, fit boot, trim and light. Fit battery, battery clamp, check electrics and clean around battery box, get fuel and warm up.
- 25 Test lights, charge battery, check tyre pressure, wheels, oil and water, wipe car over.
- 26 Take car for photos, car starts smoking a lot towards end of 15 mile road test. Oil slightly over max - Drain some oil out and retest – still smoking. Carry out wet and dry compression test and analyse problem.
- 27 Brake cleaner bores and carry out cylinder leakage checks – within limits. Check tappet clearances on right bank and set one loosened during leakage test.
- 28 Drain coolant and remove inlet manifold. Investigate & photograph faulty distributor, clean up inlet manifold gasket faces.
- 29 Check and adjust all tappets, and check gasket clearances. Order new gasket kit. Dress inlet manifold to fit better.
- 30 Remove excess paint from cylinder head to intake manifold gasket face, apply sealant bead to front and rear of block. Clean up inlet manifold, key up gasket faces and glue gasket on.
- 31 Fit intake manifold and torque down, find TDC no. 1 and fit distributor, clean and fit rocker covers, connect water pipes, fit carb and throttle linkage.
- 32 Gap and fit new spark plugs, fit distributor cap and leads, clean and fit air filter and fit rear number plate. Remove windscreen side sceens and fit new mirror bases.

- 33 Fill with coolant, warm up and take for short road test. Top up engine oil and road test top watch oil pressure. Quick clean and assist photographer getting required shots.
- 34 Photograph spare engine and gearbox, send photos by e-mail.
- 35 Repair rear push rods chest gasket, final fit wing mirrors and fit steering wheel centre.
- 36 Remove n/s/f wheel, strip and repair puncture and rebuild wheel, refit. Warm up and allow to cool (cure bond and seal)
- 37 Repair and paint door hinge covers, warm up and road test for oil leak, now ok.
- 38 PBE 20 mile road test.

Labour: 202 ½ @ £40 / hr	8100.00
Bought in Goods:	00.00
MOT 25/08/11	54.85
Fuel for delivering half shafts, collect prop shaft, drop number plate, collect number plate	45.00
New front wheel bearing washers	15.00
Matt vinyl affixed with silver graphics Reg No: DHJ578B	50.00
6" fuel resistant filler neck hose	24.11
12 x large rubber grommets	12.00
6 meters of adhesive door / boot / bonnet seal	30.00
3 x spray adhesive for carpets	18.39
3 x etch prime and black paint	22.54
4L anti freeze	20.00
Interlink delivery to DB Engineering	21.50
DS2500 compound brake pads	84.61
Grinding of front discs x 2	66.00
4 x C/L tubeless wire 6.0 x 15 70 spoke black painted finish inc P&P	787.82
4 x 205/70VR15 Avon CR6ZZ, 4 x 15F V13, 4 x 13" x 16" rim tape inc P&P	1001.60
4 x 1350/14630srs h/d u/j fitted, 2 x balance check halfshaft	538.99
2 x washers, 2 x skim disc	84.00
Carry out welding repairs to bodywork	436.00
2 x 1lt ard 2k primer	30.24
2 x 3lt selemix 2k acrylic ral 9005 black, 1 x 5lt srd 2k fast hardener	212.40
10kd ruh polishing cloth, 1lt ard 2k primer kit, 1lt ard 2k primer, 250ml ard 2k primer hard	52.54
4 x blasting beads, 1 x flap discs, 1 x cutting disc, 3 x	231.02

packets pads		
Rear view mirror small inc P&P		39.30
4 x tyre fit and balance		60.00
2 x mirrors sva, 2 x plinths inc P&P		189.12
8 x SAB/N 25x6 inc P&P		19.80
Repair, refurb and refinish including removal of painted stripes , carry out repair to whole shell including repairs to welding work carried out. Refinish in straight gloss black, including repairs to bonnet, bootlid, o/s and n/s doors		5200.00
Fuel in car 17/10/11		29.46
Cobra hood ferules 10mm hole, chrome on brass bond in		18.00
Cobra hood ferules 10mm hole		9.00
Top quality replica 542 lamp inc P&P		122.34
Cobra windscreen escutcheon plates – alloy inc P&P		17.14
8 x SAB/N 12.5x6 inc P&P		12.24
Delivery and collection of car for paintwork		200.00
8 x AP7F spark plugs		22.17
1L Castrol SRF brake fluid		57.30
Misc fasteners / fittings / clips / ties / blue roll etc		20.00
4L brake cleaner		24.00
9L Castrol 10w60RS engine oil		78.75
Silver on black rear registration number and pressed aluminium front No plate		72.56
Fuel in car 20/10/11		43.84
2 x non std up to 533 x 152		27.00
2 x mrg u/seal int gaskets sbf, 1 x rocker cover gskts sbf inc P&P		64.54
Fuel hose 8mm x 15m		39.32
Fuel in car 26/10/11		45.60
	Subtotal	£18350.09
	VAT @ 20%	£3670.01
	TOTAL	£22020.01